

## Introduction

The ESC-DPS-500 is a hydrophilic polyurethane interlock specially designed for sheet pile interlocks. It has a high expansion coefficient with over $400 \%$ volume increase.
Properties

| Appearance | Light-Yellow/Red |
| :--- | :---: |
| Viscosity | $5,000 \pm 2,000 \mathrm{cPS}$ at $25^{\circ} \mathrm{C}$ |
| Solid Percentage | $85 \pm 2 \%$ |
| Solvent Composition | Xylene, Ethyl Acetate |
| Tensile Strength | $>10 \mathrm{kgf} / \mathrm{cm}$ |
| Elongation | $>450 \%$ |
| Curing Time | 24 hours |
| Swelling Ratio | $400 \%$ at 2 days immersion at room <br> temperature |

## Features

- One component system making it easy to handle and apply
- Light-weight and good adhesion ideal for all interlocks even in narrow spaces
- Able to apply in any weather
- Retains its original form despite repeated expansion


## Interlock Compatibility

The ESC-DPS-500 interlock sealant is suitable for all ESC sheet pile interlocks. It is also ideal for other sheet piles.


Installation Guidelines
A full guide can be provided on the application and best practices for obtaining a water-tight interlock by contacting ESC.

Expansion Graph


Product Photos


MARUBEN ITOCHU STEEL

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